



Sealing compounds // Adhesives // Cast resins

Technical Data Sheet epple 30

Description:

epple 30 is a solvent-containing sealing compound on the basis of copolymers. It remains elastic in the sealing joint and provides a high ductile content, so that even vibration or expansion due to temperature will be balanced.

Field of application:

Sealing of surfaces.

epple 30 is suitable for the sealing of ventilation- and air conditioning ducts. It is used for the waterproofing of filter elements, as well as for the sealing of joints in varnishing- and spray booths. Also spot-welded steel plate constructions, seamed laminations or crushes in sheet metal channels can be sealed with this product.

Specific properties:

epple 30 is silicone-free. The solvents in the product evaporate particularly fast.

Application / surface:

- > The surfaces of the assembly components have to be clean and free from dust and grease.
- The skin formation time at ambient is of 15 minutes.

Cleaning of tools:

Thinner epple 12.

Packaging unit:

Cartridge.

Basis / characteristics	S			
solvent-containing	aqueous	solvent-free	curing	duroplastic

Properties of the liquid sealing compound Value **Property** according to Standard Viscosity DIN EN ISO 3219 140 Pas Density DIN 53479 1,39 g/cm³ Colour grey Solid content 80 % 24 months in closed original containers, stored in a dry and cool place (ideal Storage storage temperature: 5 - 30 °C).

Properties of the cured sealing compound				
Property	according to Standard	Value		
Curing ventilation time skin formation time curing / track of 5 mm	-	none 10 min 6 h		
Curing conditions / contact pressure	-	> 5 ° C no contact pressure required, just fixing		
Hardness Shore-A Shore-D elasticity	DIN 53505 DIN 53505	- elastic		
Tensile test strength elongation	epple-standard (acc. to DIN EN ISO 527)	3,0 N 20 %		
Adhesive strength in the shear tension test wood / wood steel / steel (blasted SA2,5) PA 6 / PA 6	DIN EN 1465	- 0,3 N/mm² -		
Adhesive strength in the peel test 180 °	DIN EN 1464	-		
Surface cleavability	-	none		
Temperature resistance	-	- 30 ° C to + 200 ° C		
Thermal conductivity	ISO 8894-1	-		
Absorption of water 20 ° C / 7 days 20 ° C / 30 days 100 ° C / 30 minutes	ISO 62	-		
Chemical resistance	epple-standard	ammonia vapours, ethyl alcohol, acetic acid 5 %, caustic soda 5 %, saline solutions, water.		

Diese Druckschrift soll Sie beraten. Die in ihr gemachten Angaben entsprechen unserem besten Wissen, jedoch kann eine Verbindlichkeit daraus nicht hergeleitet werden.

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